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FLOOR SANDER MODEL HTF-2 SANDING WEIGHT



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INSTRUCTIONS FOR SETTING UP AND USING THE HTF SANDING WEIGHT

INFORMATION

The HTF is a high performance orbital floor sander designed for the sanding and refinishing of all types of wood flooring and decking.

Wood floors and decks come in a wide range of soft and hard woods with many different types of stains and finishes. Productive sanding means getting the abrasive to cut at its optimal speed and pressure for the type of wood and surface finish that is being sanded.

The HTF Sanding Weight allows the operator to add weight to the HTF via a simple 'clip on clip off' system to optimize sanding performance when needed.

SET UP

The HTF Sanding Weight is supplied 'empty' and must be filled to add weight. Use builders sand as detailed below.

1. Remove the cap.
2. Fill the HTF Sanding Weight with dry builders sand, also known as sharp sand or concreting sand, using a hand trowel. As you fill the weight with the first few trowel fulls shake the weight to help settle the sand into the corners.



Do not use coarse sand or aggregates with stones. Use dry sand only. Do not fill with water or any other fluid.

3. When the weight is approximately half full fit the weight to the HTF (see below 'How to Use'). Place the HTF on a wooden board that you can sand. Fit an abrasive backing pad and a HTF sanding sheet of any grit. If you have a used abrasive backing pad and sanding sheet use these.
4. Run the HTF for two (2) minutes to vibrate the sand down into the weight, Remove the weight and continue to fill with sand.
5. Repeat operation 3 and 4 above until the weight is full and the sand is approximately 2.5cm (1") from the top of the cap. Refit the cap.



Do not over fill. Take care that any spilt sand is brushed off the weight before fitting to the HTF. Do not allow sand to enter the HTF motor or any other working parts.

When full the weight will be approximately 27kg (63lbs). As the HTF is used the sand will settle and

become more compact within the body of the weight. Additional sand can be added if required. Do not exceed the recommended maximum weight of 30kg (66lbs).

Note the actual weight will vary depending on the grade and type of sand used.

MAXIMUM WEIGHT : 30kg (66lbs)

HOW TO USE

1. The HTF Sanding Weight is simply clipped onto the HTF. Use both hands to lift the weight, holding the weight as illustrated below.
2. Stand in front of the HTF and rest the front edge of the weight onto the HTF base. Then tip the weight back so that the back lugs fit over the back edge of the HTF base. Take care not to trap your fingers between the weight and the HTF handle.
3. To remove the weight reverse the procedure as detailed in 2 above.

WHEN TO USE

Use on hard wood floors and engineered floors with hard surface finishes. Use with 40 grit and 60 grit abrasives for rapid stock removal.

Note that too much weight will increase friction and reduce the life of the abrasive. The abrasive will only 'cut' as deep as the abrasive grit size. Always test sand first before using the HTF Sanding Weight.



PSTK: 031320 HTF Sanding Weight

PSTK: 031310 HTF Sanding Weight Cap

Internal Volume: 14lt (3.9gal US Dry)

Net Weight: 3kg (6.6lbs)

Dimensions: 43cm x 27cm x 46cm
(w x d x h) 17in x 11in x 18in