

INSTRUCTIONS FOR FITTING DUST BAG SUPPORT PART # 030300

⚠ WARNING: Fit the Dust Bag Support supplied following the Instructions below and read the Owners Manual & Operating Instructions before using the HTF Orbital Floor Sander.

Tools Supplied:

1 x 5mm Hex Allen Key (wrench)

1 x 6mm Hex Allen Key (wrench)

INSTRUCTIONS

⚠ CAUTION: The Wheel Axle position is set at the time of manufacture and must be set in the same position after fitting the Dust Bag Support. Make sure the alignment marks are in the correct position as illustrated.

Fitting Dust Bag Support

1. Do not connect the machine to the power supply, disconnect from the power supply if connected.
2. Fit the handle assembly and carefully lie the machine face down.
3. Note the position of the black alignment marks on the wheel axle as illustrated in Fig 1.
4. Using the 6mm Hex Allen Key remove one screw from one Wheel only and remove the Wheel Fig 2.
5. Using the 5mm Hex Allen Key remove the two screws from the Retainer Wheel Fig 3.
6. Remove the Retainer Wheel and Wheel Axle.
7. Slide the Dust Bag Support onto the Wheel Axle making sure that it is facing the correct way round as illustrated.
8. Place the Retainer Wheel centrally on the base of the HTF and refit the Retain Wheel. DO NOT tighten the two screws, leave a little slack so the Wheel Axle will rotate.
9. Refit the Wheel taking care to fit the wheel caps either side of the Wheel. DO NOT tighten the screw.
10. Rotate the Wheel Axle so the alignment marks are in the position shown. Make sure the Wheel Axle is centred.
11. Tighten the two Wheel Retainer screws to lock the Wheel Retainer and Wheel Axle in place.
12. Tighten the Wheel screw.
13. Check the Dust Bag Support operates correctly and does not foul the wheels.
14. Read the Owners Manual & Operating Instructions before using the HTF.

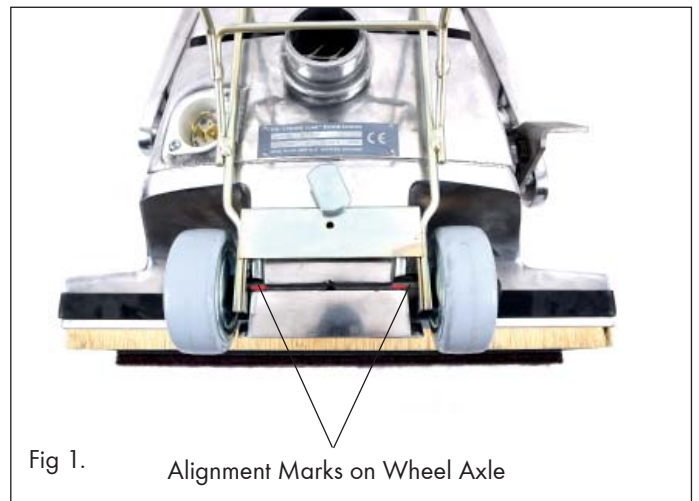


Fig 1. Alignment Marks on Wheel Axle

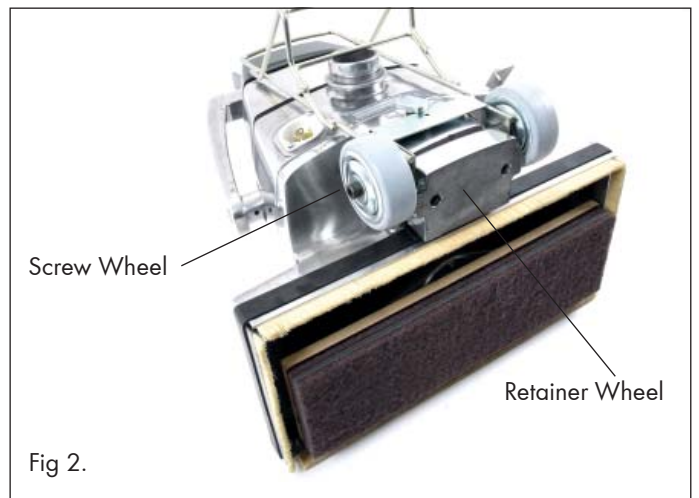


Fig 2.

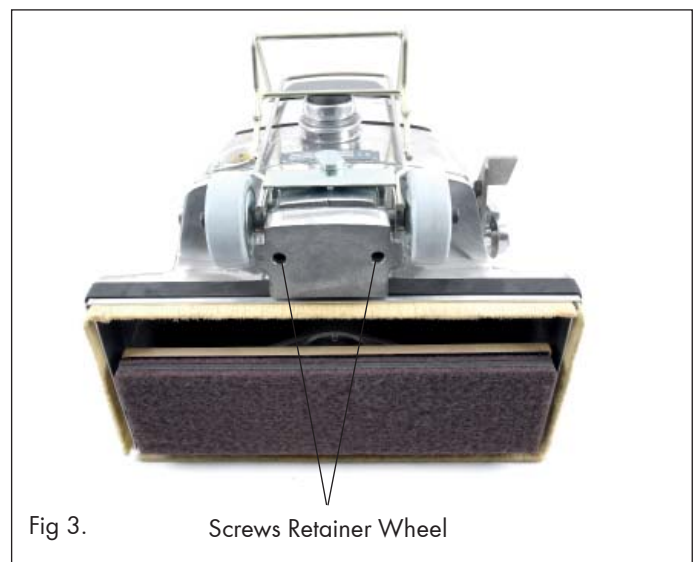


Fig 3. Screws Retainer Wheel